## SPOTTSWOODE

## 2020 Spottswoode Estate "Mary's Block" Sauvignon Blanc

THROUGH a rare blend of grace and grit, Mary Weber Novak quietly established Spottswoode as one of Napa Valley's first-growth caliber family wine estates. In 1984, just two years after the inaugural vintage of Cabernet Sauvignon, Spottswoode began pioneering Sauvignon Blanc – well before this grape was recognized as one of the finest white varietals. It was Mary's favorite wine.

With Mary's enthusiastic encouragement, a unique 1.07-acre parcel was planted in 2000 in the southwestern corner of the vineyard adjacent to the banks of Spring Creek. In honor of her we named it Mary's Block, and we have bottled this special Estate Sauvignon Blanc since 2016. The resulting wine is a pure, singular expression of Sauvignon Blanc from our Estate Vineyard.

Just 104 cases of 750 ml and 20 cases of magnums were bottled exclusively for our SPOTT! members. As you enjoy this special estate wine – our fifth vintage – please know that 20% of your purchase price will be donated to The Land Trust of Napa County, a land conservation organization for which the Novak family has always had the greatest respect.

*Winemaker Notes:* The 2020 Mary's Block Sauvignon Blanc displays exotic aromas of honey blossom, kaffir lime, mandarin, lemongrass, and a touch of brioche. The silky, textural palate is both rich and fresh with opulent notes of toasted meringue and a vibrant, tangy acidity. This dense and concentrated vintage displays yet another classic expression of Sauvignon Blanc planted in the historic Spottswoode Estate Vineyard.

## SOURCE OF GRAPES

Spottswoode Estate Vineyard Organically farmed since 1985

APPELLATION St. Helena, Napa Valley

FERMENTATION PROFILE New French oak barrels 76% Stainless steel barrels 24%

varietal Sauvignon Blanc 100% **CLONAL SELECTION** Clone I

RELEASE DATE September 17, 2021

AMOUNT PRODUCED 104 cases of 750 ml 20 cases of magnums

A Family Wine Estate

Spottswoode Estate Vineyard & Winery · S<sup>T.</sup> Helena CA · 707/963-0134 · spottswoode.com

