# SPOTTSWOODE

## 2019 Spottswoode Sauvignon Blanc

HIGHLY acclaimed and considered one of the "Super Sauvignons" (a term coined by wine writer Karen MacNeil to describe a rare class of wines considered to be among the world's utmost expressions of this noble grape), Spottswoode's exceptional, classically styled Sauvignon Blanc has been produced since 1984.

Crafted using grapes from our own Spottswoode Estate, as well as those from other iconic family-owned vineyards. Fermented in a combination of French oak, small stainless steel barrels, a clay amphora, and one ceramic and two concrete cuves, the resulting wine is an eminently drinkable yet cellar-worthy Sauvignon that is both stately and sublime, with extraordinary aromas, effortless poise, and remarkable complexity. It is why noted wine writers have written that "Spottswoode has turned Sauvignon Blanc into an art form," and have hailed this wine as one of America's or the world's "best Sauvignon Blancs," calling it the "aristocracy of domestic Sauvignon Blanc."

*Winemaker Notes:* This Sauvignon Blanc jumps out of the glass with pink grapefruit, Asian pear, white peach, lemon oil, lime leaf, and lemongrass aromatics. The palate confirms the nose and is extremely bright and tense, showing great balance. Bright guava, juicy stone fruit, and hints of pineapple pair with a grapefruit acidity that lead to a long finish. Frequent lees bâtonnage adds a level of creaminess and more layers of complexity. Showing beautifully now, this wine also has the structure and sophistication to age gracefully for enjoyment in the future.

#### SOURCE OF GRAPES

Spottswoode Estate, St. Helena Attelas Vineyard, Atlas Peak Farina, Sonoma Mountain Hyde Vineyards, Carneros Murray, Sonoma Mountain Pelkan, Knights Valley Stagecoach, Atlas Peak Tofanelli, Calistoga

APPELLATION Napa Valley 63% Sonoma Mountain 37%

#### FERMENTATION PROFILE

A combination of small stainless steel and French oak barrels, an amphora, and one ceramic and two concrete cuves **BLENDING DETAIL** Sauvignon Blanc 98% Semillon 2%

### CLONAL SELECTIONS

Clones 1 and 6 Rauscedo 3 Sauvignon Musqué Tofanelli Semillon

RELEASE DATE June 1, 2020

A Family Wine Estate

Spottswoode Estate Vineyard & Winery • 1902 Madrona Avenue • S<sup>T.</sup> Helena CA 94574 707/963-0134 • FAX 707/963-2886 • www.spottswoode.com